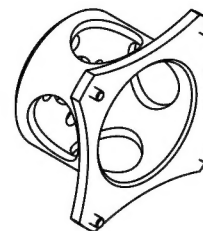
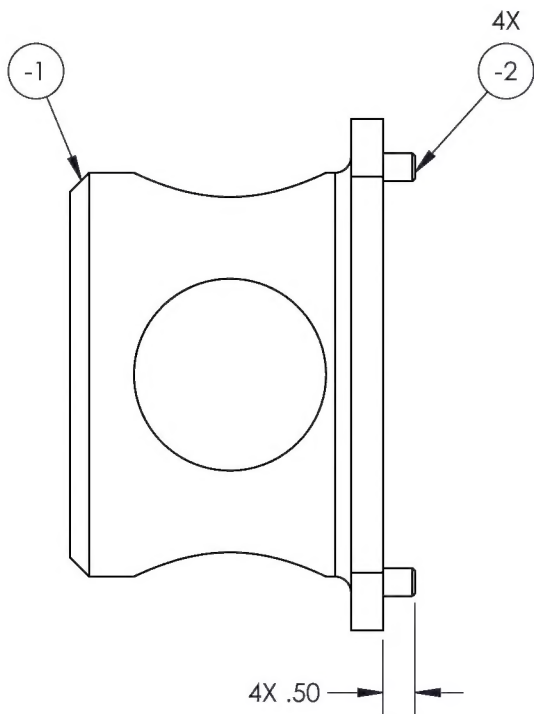


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D ENGRAVE LOCATION, CH'D MATERIAL FROM 4140, CH'D Ø.435 HOLES TO LIMIT DIM.	12/1/11	RJC	SE
2		-1 CH'D TOOL NAME WAS NUT, IS PSE, MAST NUT. CH'D MATERIAL SIZE WAS Ø11 IS Ø10, CH'D NON-CRITICAL DIMENSION PRECISION FROM .XXX TO .XX. CH'D NOTE 2 WAS SIMILAR TO BELL P/N: 407-210-002-103, IS REF. BELL T/N: 407-210-002-101.	4/13/2015	RJC	DW
2	15-0022	-1 CH'D DIM WAS Ø10.23 IS LIMIT Ø10.23 - 9.99.	4/13/2015	RJC	JAG



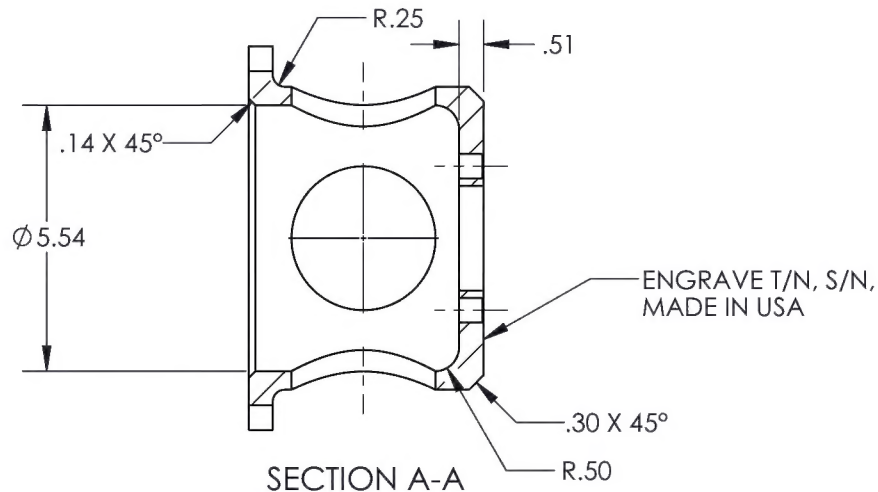
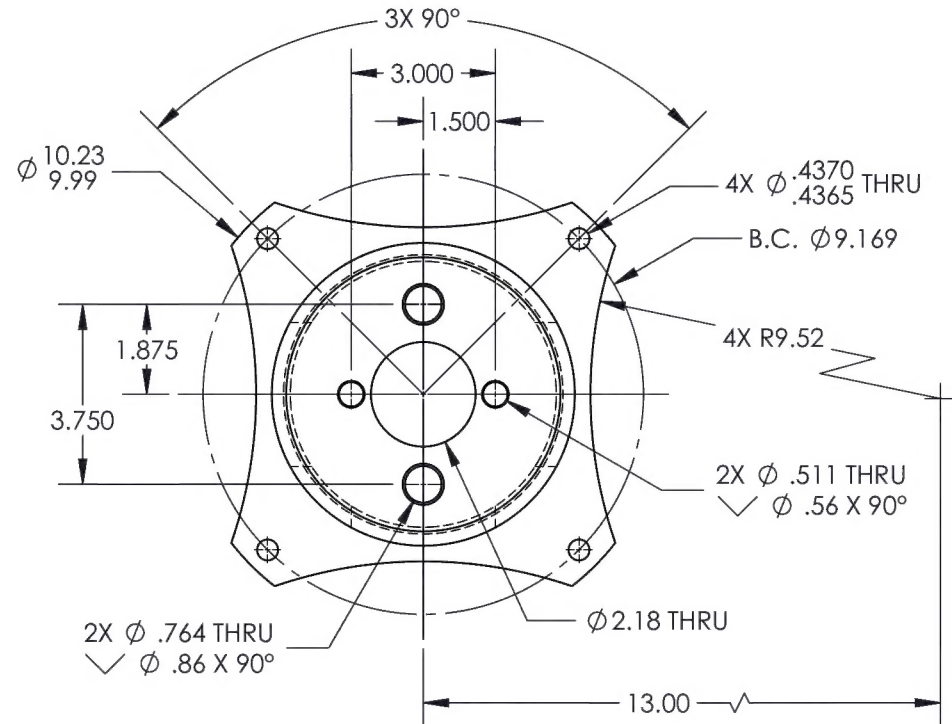
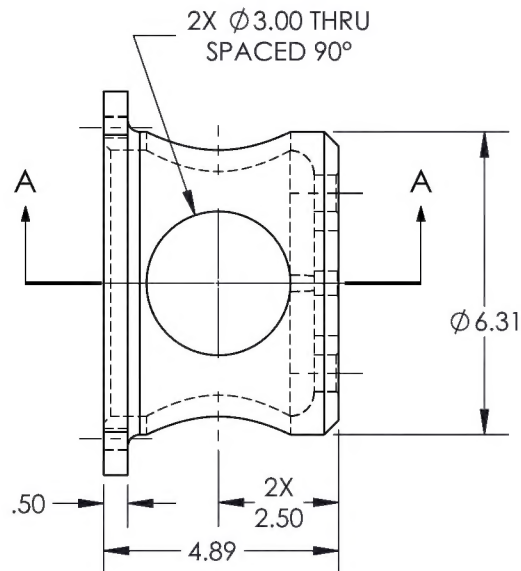
NOTE:
REF. BELL T/N: 407-210-002-101.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	NUT	4150 Q&T		2
		B/O	-2	4	DOWEL PIN	STEEL	Ø7/16 X 1 (MCMaster-CARR #98381A669)	1

DART AEROSPACE	
TITLE PSE, MAST NUT	
DWG NO. RBT400228	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 407
SCALE 1:3	DATE 4/28/2010
SHEET 1 OF 2	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D ENGRAVE LOCATION, CH'D MATERIAL FROM 4140, CH'D Ø.435 HOLES TO LIMIT DIM.	12/1/11	RJC	SE
1A		-1 CH'D TOOL NAME WAS NUT, IS PSE, MAST NUT. CH'D MATERIAL SIZE WAS Ø11 IS Ø10, CH'D NON-CRITICAL DIMENSION PRECISION FROM .XXX TO .XX. CH'D NOTE 2 WAS SIMILAR TO BELL P/N: 407-210-002-103, IS REF. BELL T/N: 407-210-002-101.	12/3/13	RJC	DW
2	15-0022	-1 CH'D DIM WAS Ø10.23 IS LIMIT Ø10.23 - 9.99.	4/13/2015	RJC	JAG



(-1)
NUT

DART AEROSPACE	
TITLE PSE, MAST NUT	
DWG NO. RBT400228-1	REV 2
MAT'L 4150 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407
SCALE 1:4	DATE 4/28/2010
SHEET 2 OF 2	